

SAFETY DATA SHEET

Sikadur®-31 CF Normal Part A



Version
1.0

Revision Date:
13.08.2025

SDS Number:
100000066966

Date of last issue: -
Date of first issue: 13.08.2025

SECTION 1: Identification of the hazardous chemical and of the supplier

Product identifier

Product name : Sikadur®-31 CF Normal Part A

Recommended use of the chemical and restrictions on use

Product use : Adhesive

Manufacturer or supplier's details

Company : Sika Kimia Sdn. Bhd.
Lot 689 Nilai Industrial Estate
71800 Nilai

Telephone : +60 6799 1762

Emergency telephone number : -

E-mail address : SDS@my.sika.com

Telefax : +60 6799 1980

SECTION 2: Hazards identification

Classification of the hazardous chemical

Skin corrosion/irritation : Category 1B

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Lungs)

Hazardous to the aquatic environment - chronic hazard : Category 3

Label elements

Hazard pictograms :



Signal word : Danger

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Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H373 May cause damage to organs (Lungs) through prolonged or repeated exposure if inhaled.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P281 Use personal protective equipment as required.

Response:
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

Other hazards which do not result in classification

None known.

SECTION 3: Composition and information of the ingredients of the hazardous chemical

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Quartz RCS (respirable crystalline silica)	14808-60-7	>= 5 -< 10
benzyl alcohol	100-51-6	>= 5 -< 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 3 -< 5
3,6-diazaoctanethylenediamin	112-24-3	>= 3 -< 5
Hydrocarbons, C10-C13, aromatic, >1% Naphthalene	64742-94-5	>= 3 -< 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 1 -< 3
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	25068-38-6	>= 0.25 -< 1
naphthalene	91-20-3	>= 0.25 -< 1

SECTION 4: First aid measures

General advice : Move out of dangerous area.

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		Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure if inhaled. Causes severe burns. Health injuries may be delayed. corrosive effects sensitising effects Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Notes to physician	:	Treat symptomatically.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Physicochemical hazards arising from the chemical

Hazardous combustion prod- : No hazardous combustion products are known

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Special protective equipment and precautions for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus for firefighters

Specific extinguishing methods : Standard procedure for chemical fires.

Hazchem Code : 2Z

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

Handling

Precautions for safe handling

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

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Storage

Conditions for safe storage, including any incompatibilities

Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8: Exposure controls and personal protection

Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz RCS (respirable crystalline silica)	14808-60-7	TWA (Respirable fraction)	0.1 mg/m ³	MY PEL
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH
naphthalene	91-20-3	TWA	10 ppm 52 mg/m ³	MY PEL
		TWA	10 ppm	ACGIH

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

- Appearance : paste
- Colour : grey
- Odour : epoxy-like
- Odour Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 101 °C (214 °F)
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapour pressure :
0.07 hPa
- Relative vapour density : No data available
- Density : ca. 1.94 g/cm³ (20 °C (68 °F))

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Solubility(ies)
Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm²/s (40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10: Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11: Toxicological information

Information on likely routes of exposure : None known.

Acute toxicity

Not classified due to lack of data.

Components:

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

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3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

3,6-diazaoctanethylenediamin:

Acute oral toxicity : LD50 Oral (Rat): 1,716 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,465 mg/kg

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 Oral (Rat): 2,169 mg/kg

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Corrosive
Method : OECD Test Guideline 404

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

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Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

May cause damage to organs (Lungs) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12: Ecological information

Ecotoxicity

Components:

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100
plants mg/l
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l
Exposure time: 72 h

3,6-diazaoctanethylenediamin:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 10 - 100 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -
plants 100 mg/l
Exposure time: 72 h

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates Exposure time: 48 h

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naphthalene:

M-Factor (Acute aquatic tox- : 1
icity)

M-Factor (Chronic aquatic : 1
toxicity)

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor- : An environmental hazard cannot be excluded in the event of
mation unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal information

Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with chemi-
cal or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

SECTION 14: Transport information

International Regulations

UNRTDG

UN number : UN 3077

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,
N.O.S.
(epoxy resin)

Class : 9

Packing group : III

Labels : 9

Environmentally hazardous : yes

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IATA-DGR

UN/ID No.	:	UN 3077
Proper shipping name	:	Environmentally hazardous substance, solid, n.o.s., Environmentally hazardous substance, solid, n.o.s. (epoxy resin)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	956
Packing instruction (passenger aircraft)	:	956
Environmentally hazardous	:	yes
Remarks	:	Transport in accordance with special regulation A 197

IMDG-Code

UN number	:	UN 3077
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (epoxy resin)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes
Remarks	:	Transport in accordance with 2.10.2.7 of the IMDG-Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Hazchem Code	:	2Z
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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15: Regulatory information

Safety, health, and environmental regulations specific for the hazardous chemical

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

International Chemical Weapons Convention (CWC)	:	Not applicable
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Schedules of Toxic Chemicals and Precursors

SECTION 16: Other information

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Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
MY PEL	: Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.
ACGIH / TWA	: 8-hour, time-weighted average
MY PEL / TWA	: Eight-hour time-weighted average airborne concentration
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

MY / EN