

PRODUCT DATA SHEET

Sarnafil® G 476-12

Polymeric membrane for ballasted roof waterproofing

DESCRIPTION

Sarnafil® G 476-12 (thickness 1.2 mm) is a multi-layer, synthetic roof waterproofing membrane based on polyvinyl chloride (PVC) with an inlay of non-woven glass fibre. Sarnafil® G 476-12 is a hot-air weldable roof membrane, formulated and designed for use in all global climatic conditions.

USES

Waterproofing membrane for ballasted roofs:

- Roof gardens (intensive / extensive)
- Utility roofs
- Inverted roofs

Waterproofing membrane for applications with a ballasted protection layer:

- Balconies and terraces
- Plaza decks
- Planters
- Split slab applications
- Concrete slabs

CHARACTERISTICS / ADVANTAGES

- Proven performance over decades
- High dimensional stability from glass fleece inlay
- High water vapour permeability
- Resistant to all common environmental influences
- Resistant to mechanical influences
- Resistant to micro-organisms
- Resistant to root penetration
- Hot-air weldable
- No open flame equipment required
- Recyclable

APPROVALS / STANDARDS

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- GB 12952, Sarnafil® G 476-15, Test report No. RS19-21

PRODUCT INFORMATION

Product Declaration	EN 13956: Polymeric sheets for roof waterproofing GB 12952 - Type G GB/T 35468-2017
Composition	Polyvinyl Chloride (PVC)
Packaging	Standard rolls are wrapped individually in a blue PE-foil. Packing unit Refer to price list Roll length 25.00 m Roll width 2.00 m Roll weight 82.00 kg Refer to current price list for packaging variations.
Shelf Life	5 years from date of production.
Storage Conditions	Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a ho-

horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.

Appearance / Colour	Surface	<u>matt</u>
	Colours	
	Top surface	<u>orange</u>
	Bottom surface	<u>dark grey</u>
Visible Defects	no visible defects	(EN 1850-2)
Length	25 m (-0 / +5 %)	(EN 1848-2)
Width	2 m (-0.5 / +1 %)	(EN 1848-2)
Effective Thickness	1.2 mm (-5 / +10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per Unit Area	1.64 kg/m ² (-5 % / +10 %)	(EN 1849-2)

SYSTEM INFORMATION

System Structure	<p>The following products must be considered for use depending on roof design:</p> <ul style="list-style-type: none"> ▪ Sarnafil® G 410-15 Sheet for detailing ▪ Sarnafil® Metal Sheet ▪ Sarnabar ▪ S-Welding Cord ▪ Sarna Seam Cleaner ▪ Sarna Cleaner ▪ S-Felt <p>Ancillary products: wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, protection sheets and separation layers.</p>
Compatibility	<p>Not compatible in direct contact with bitumen, tar, fat, oil, solvent containing materials and other plastic materials, e.g. expanded polystyrene (EPS), extruded polystyrene (XPS), polyurethane (PUR), polyisocyanurate (PIR) or phenolic foam (PF). These materials could adversely affect the product properties.</p>

TECHNICAL INFORMATION

Resistance to Impact	hard substrate	<u>≥ 400 mm</u>	(EN 12691)
	soft substrate	<u>≥ 800 mm</u>	
	watertight		(GB/T20624.2)
Resistance to Static Load	soft substrate	<u>≥ 20 kg</u>	(EN 12730)
	rigid substrate	<u>≥ 20 kg</u>	
	watertight		(GB/T328.25)
Tensile Strength	longitudinal (md) ¹⁾	<u>≥ 8.5 N/mm²</u>	(EN 12311-2)
	transversal (cmd) ²⁾	<u>≥ 8.5 N/mm²</u>	
	longitudinal (md) ¹⁾	<u>≥ 10 MPa</u>	(GB/T 328.9-2007, A)
	transversal (cmd) ²⁾	<u>≥ 10 MPa</u>	
	¹⁾ md = machine direction		
	²⁾ cmd = cross machine direction		
Elongation	longitudinal (md) ¹⁾	<u>≥ 180 %</u>	(EN 12311-2 A)
	transversal (cmd) ²⁾	<u>≥ 180 %</u>	

	longitudinal (md) ¹⁾	≥ 200 %	(GB/T 328.9-2007, A)
	transversal (cmd) ²⁾	≥ 200 %	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Tear Strength		≥ 50 N/mm	(GB/T529)
Joint Peel Resistance		≥ 3 N/mm	(GB/T328.21)
Joint Shear Resistance		≥ 500 N/50 mm	(EN 12317-2)
Dimensional Stability	longitudinal (md) ¹⁾	≤ 0.2 %	(EN 1107-2)
	transversal (cmd) ²⁾	≤ 0.2 %	
		≤ 0.1 %	(GB/T328.13)
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Foldability at Low Temperature		≤ -25 °C	(EN 495-5)
		-20 °C no cracks	(GB 12952-2011)
Water Absorption	wet weight	≤ 4 %	(GB/T 12952-2011)
	dry weight	≤ -0.4 %	
Water Tightness	pass		(EN 1928)
	watertight		(GB/T328.10)
Water Vapour Transimission		μ = 15 000	(EN 1931)
Effect of Liquid Chemicals, Including Water		On request	(EN 1928)
Resistance to UV Exposure		Not resistant for permanent exposure to UV radiation.	
Retention of Properties after Heat Ageing	tensile strength retention	≥ 85 %	(GB/T18244)
	elongation retention	≥ 80 %	
	low temperature bend	no crack	
Reaction to Fire		Class E	(EN ISO 11925-2, prEN 13501-1)

APPLICATION INFORMATION

Ambient Air Temperature	-20 °C min. / +60 °C max.
Substrate Temperature	-30 °C min. / +60 °C max.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Installation

- Application Manual

IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika® trained and approved contractors experienced in this type of application.

- Ensure Sarnafil® G 476-12 is prevented from direct contact with incompatible materials (refer to compatibility section).

- Do not apply to wet, damp or unclean surfaces.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable condi-

tions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

APPLICATION INSTRUCTIONS

EQUIPMENT

Hot welding overlap seams

Electric hot-air welding equipment, such as hand-held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot-air temperature capability of a minimum +600 °C.

Recommended type of equipment:

- Manual: Leister Triac
- Automatic: Sarnamatic 681

SUBSTRATE QUALITY

- The supporting structure must be of sufficient structural strength to apply all new and existing layers of the roof build-up. Complete roof system must be designed and secured against wind uplift loadings.
- The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc.
- Sarnafil® G 476-12 must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing.
- The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust.
- Metal sheets must be degreased with Sarna Cleaner before adhesive is applied.

APPLICATION

Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Fixing method- General

The waterproofing membrane is installed by loose laying flat without creases and overlapping by 80 mm. It is then covered with ballast or a protection layer immediately after laying and seam welding.

Sika Kimia Sdn. Bhd.
Lot 689, Nilai Industrial Estate,
71800 Nilai, Negeri Sembilan D.K.
Malaysia
Phone: +606-7991762
e-mail: info@my.sika.com
Website: www.sika.com.my



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Balconies, terraces and plaza decks

- A protective sheet of Sarnafil® Protective Sheet or S-Felt Type GK must be installed on top of the Sarnafil® G 476-12 membrane.
- The ballasted protective layer (slabs, tiles, etc) must be installed on top of a drainage layer (chippings, gravel, elevated beds or similar).

Flashings

Refer to standard details in Application Manual

Hot welding overlap seams

Overlap seams must be welded by electric hot-welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding. The effective width of welded overlaps by hot air must be a minimum 20 mm.

Testing overlap seams

The seams must be mechanically tested with a screwdriver (rounded edges) to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot-air welding.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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