

PRODUCT DATA SHEET

Sikafloor®-2530 W

2-PART WATER BASED EPOXY COATING

DESCRIPTION

Sikafloor®-2530 W is a two part, water dispersed, coloured, epoxy resin based coating for flooring applications.

USES

Sikafloor®-2530 W may only be used by experienced professionals.

Sikafloor®-2530 W is used as:

- Coloured epoxy coating for concrete, cement screeds, broadcast systems and epoxy mortars
- Can be subjected to normal up to medium heavy mechanical and chemical loading
- For production areas, warehouses, car park decks, garages, etc.

CHARACTERISTICS / ADVANTAGES

- Good chemical and mechanical resistance
- Water vapour permeable
- Water dilutable
- Odourless
- Easy application

PRODUCT INFORMATION

Composition	Epoxy, waterborne	
Packaging	Part A	4.2 kg and 12.6 kg containers
	Part B	1.8 kg and 5.4 kg containers
	Part A+B	6.0 kg and 18 kg ready to mix units
Appearance / Colour	Resin - part A:	coloured, liquid
	Hardener - part B	transparent, liquid
<p>Available in various colour shades. With light colour shades (e.g. yellow or orange) it may be necessary to apply several coats of Sikafloor®-2530 W to achieve full opacity (hiding power). Under direct sun radiation there may be some discolouration and colour deviation, this has no influence on the function and performance of the coating.</p>		
Shelf Life	12 months from date of production	
Storage Conditions	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C.	

Density	Part A	~1.28 kg/l	(DIN EN ISO 2811-1)
	Part B	~1.09 kg/l	
	Mixed resin	~1.22 kg/l	

All Density values at +23 °C.

Solid content by weight ~55 %

Solid content by volume ~43 %

TECHNICAL INFORMATION

Chemical Resistance Resistant to many chemicals. Contact Sika technical service for specific information.

Temperature Resistance	Exposure*	Dry heat
	Permanent	+50 °C
	Short-term max. 7 d	+80 °C
	Short-term max. 8 h	+100 °C

Short-term moist/wet heat* up to +80 °C where exposure is only occasional (steam cleaning etc.).

*No simultaneous chemical and mechanical exposure and only in combination with Sikafloor® systems as a broadcast system with approx. 3–4 mm thickness.

APPLICATION INFORMATION

Mixing Ratio Part A : part B = 70: 30 (by weight)

Consumption ~0.2–0.3 kg/m² applied as a roller coating
These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc. For detailed info, please refer to the System data sheet Sikafloor® Multidur WS-11.

Ambient Air Temperature +10 °C min. / +30 °C max.

Relative Air Humidity 80 % r.h. max.

Dew Point Beware of condensation!
The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.
Note: Low temperatures and high humidity conditions increase the probability of blooming.

Substrate Temperature +10 °C min. / +30 °C max.

Substrate Moisture Content < 6 % pbw moisture content.
Test method: Sika®-Tramex meter, CM-measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).

Pot Life	Temperature	Time
	+10 °C	~150 minutes
	+20 °C	~120 minutes
	+30 °C	~60 minutes

Curing Time Before overcoating Sikafloor®-2530 W allow:

Substrate temperature	Minimum	Maximum
+10 °C	48 hours	7 days
+20 °C	20 hours	5 days
+30 °C	10 hours	3 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².

- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
- Weak concrete must be removed and surface defects such as blow holes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.
- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush or vacuum.

MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 2 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment.

Mixing Tools:

Sikafloor®-2530 W must be thoroughly mixed using a low speed electric stirrer (300–400 rpm) or other suitable equipment.

APPLICATION

Prior to application, confirm substrate moisture content, relative air humidity and dew point.

If > 6 % pbw moisture content, Sikafloor® EpoCem® may be applied as a T.M.B. (temporary moisture barrier) system.

Primer:

Make sure that a continuous, pore free coat covers the substrate. If necessary, apply two priming coats. When used as a primer always apply by brush.

Seal coat:

Sikafloor®-2530 W is spread evenly by means of a short pile roller.

A seamless finish can be achieved if a “wet” edge is maintained during application.

Uneven application of the material and resulting differences in the coating layer thicknesses may cause differences in “gloss” of the surface.

CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened and/or cured material can only be removed mechanically.

MAINTENANCE

To maintain the appearance of the floor after application, Sikafloor®-2530 W must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes.

FURTHER DOCUMENTS

Substrate quality & Preparation

Please refer to Sika Method Statement: “EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS”.

Application instructions

Please refer to Sika Method Statement: “MIXING & APPLICATION OF FLOORING SYSTEMS”.

Maintenance

Please refer to “Sikafloor®- CLEANING REGIME”.

IMPORTANT CONSIDERATIONS

- Do not apply Sikafloor®-2530 W on substrates with rising moisture.
- Freshly applied Sikafloor®-2530 W should be protected from damp, condensation and water for at least 24 hours.
- Always ensure adequate fresh air ventilation when using Sikafloor®-2530 W in confined spaces to avoid curing problems.
- The “gloss” of the finish can vary with temperature, humidity and the absorbency of the substrate
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- For exact colour matching, ensure the Sikafloor®-2530 W in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika

products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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