

BUILDING TRUST

PRODUCT DATA SHEET Sika® ViscoCrete® ACE 8575

(formerly MasterGlenium[®] ACE 8575)

High-range superplasticiser for precast industry

DESCRIPTION

Sika[®] ViscoCrete[®] ACE 8575 is an innovative polycarboxylic ether (PCE) based superplasticiser ideally suited for precast industry. Due to a specifically tailored formulation, this admixture shows excellent dispersion of cement at low water binder ratio. As a result, Sika[®] ViscoCrete[®] ACE 8575 provides exceptional good early strength development and with extended workability for a period of time.

The formerly unrivaled combination of early strength, slump retention and final strength development allows Sika® ViscoCrete® ACE 8575 to be considered ideally for concrete application under difficult condition.

It is formulated to comply with ASTM C494 for Type F admixtures and BS-EN 934-2:2001.

USES

Concrete with less water content than with conventional admixtures

- high flowability concrete
- highly durable concrete
- ready-mixed/precast concrete
- pumped concrete
- high early strength
- early demoulding

PRODUCT INFORMATION

CHARACTERISTICS / ADVANTAGES

Sika[®] ViscoCrete[®] ACE 8575 offers the following benefits for the both precast industry:

- High impermeability and strength
- Improve durability of precast concrete element
- Extended workability time
- Excellent concrete quality
- Produce rheoplastic and self consolidating concrete with a low w/c ratio.
- Optimize curing cycle by shortening curing time or decreasing curing temperature.
- Improve surface appearance
- As compared to the traditional superplasticisers, improve engineering properties such as early and ultimate compressive and flexural strengths.

Packaging	1000 L IBC tankBulk delivery
Shelf Life	12 months from date of production
Storage Conditions	Store at a temperature above 5 °C and in tightly sealed original containers. If found to be frozen, thaw it and reconstitute by stirring.

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Recommended Dosage	The recommended dosage rate of Sika® ViscoCrete® ACE 8575 is 0.4 to 1.4 litres per 100 kg of binder. Other dosages may be used in special cases ac- cording to specific job site conditions. In this case, please consult our sales representative.
SYSTEM INFORMATION	
Compatibility	Sika [®] ViscoCrete [®] ACE 8575 is compatible and recommended for use with viscosity modifying agents to produce SCC. Sika [®] ViscoCrete [®] ACE 8575 is not compatible with the Sikament [®] RB su-

perplasticisers.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

APPLICATION

Sika[®] ViscoCrete[®] ACE 8575 is a liquid admixture to be added to the concrete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80 % of the total water.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Kimia Sdn. Bhd. Lot 689, Nilai Industrial Estate, 71800 Nilai, Negeri Sembilan D.K. Malaysia Phone: +606-7991762 e-mail: info@my.sika.com Website: www.sika.com.my



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