

SAFETY DATA SHEET

Sika® Primer-3 N



Version
3.2

Revision Date:
23.03.2024

SDS Number:
000000120488

Date of last issue: 12.04.2022
Date of first issue: 30.12.2015

SECTION 1: Identification of the hazardous chemical and of the supplier

Product identifier

Product name : Sika® Primer-3 N

Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent, Primer

Manufacturer or supplier's details

Company : Sika Kimia Sdn. Bhd.
Lot 689 Nilai Industrial Estate
71800 Nilai

Telephone : +60 6799 1762

Emergency telephone number : -

E-mail address : SDS@my.sika.com

Telefax : +60 6799 1980

SECTION 2: Hazards identification

Classification of the hazardous chemical

Flammable liquids : Category 2

Serious eye damage/eye irritation : Category 2

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.
No smoking.

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P233 Keep container tightly closed.
P261 Avoid breathing mist or vapours.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Other hazards which do not result in classification

None known.

SECTION 3: Composition and information of the ingredients of the hazardous chemical

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
ethyl acetate	141-78-6	≥ 30 -< 60
xylene	1330-20-7	≥ 5 -< 10
propan-2-ol	67-63-0	≥ 5 -< 10
ethylbenzene	100-41-4	≥ 1 -< 3
methanol	67-56-1	< 1
dibutyltin dilaurate	77-58-7	≥ 0.025 -< 0.25

SECTION 4: First aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and : irritant effects
Excessive lachrymation

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Notes to physician : Treat symptomatically.

Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
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SECTION 7: Handling and storage

Handling

Precautions for safe handling

Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Storage

Conditions for safe storage, including any incompatibilities

Conditions for safe storage : Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8: Exposure controls and personal protection

Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl acetate	141-78-6	TWA	400 ppm 1,440 mg/m ³	MY PEL
xylene	1330-20-7	TWA	100 ppm 434 mg/m ³	MY PEL
		TWA	20 ppm	ACGIH
propan-2-ol	67-63-0	TWA	400 ppm 983 mg/m ³	MY PEL

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ethylbenzene	100-41-4	TWA	100 ppm 434 mg/m ³	MY PEL
		TWA	20 ppm	ACGIH
methanol	67-56-1	TWA	200 ppm 262 mg/m ³	MY PEL
Further information: Skin				

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
propan-2-ol	67-63-0	Acetone	Urine	End of shift at end of workweek	40 mg/l	ACGIH BEI
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI
methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Individual protection measures, such as personal protective equipment (PPE)

- Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the max-

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imum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Appearance : liquid

Colour : colourless

Odour : very faint

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. -4 °C (25 °F)
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : 7 %(V)

Lower explosion limit / Lower flammability limit : 1 %(V)

Vapour pressure : 99.9915 hPa

Relative vapour density : No data available

Density : ca. 0.98 g/cm³ (20 °C (68 °F))

Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No data available

Partition coefficient: n- : No data available

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octanol/water
Auto-ignition temperature : 425 °C

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : ca. 10 mPa.s (20 °C (68 °F))
Viscosity, kinematic : < 20.5 mm²/s (40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10: Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.
No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Information on likely routes of exposure : None known.

Acute toxicity

Not classified due to lack of data.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

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propan-2-ol:

Acute oral toxicity : LD50 Oral (Rat): < 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

dibutyltin dilaurate:

Acute oral toxicity : LD50 Oral (Rat): 2,071 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

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SECTION 12: Ecological information

Ecotoxicity

Components:

xylene:

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l
Exposure time: 7 d

propan-2-ol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 9,640 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 9,714 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Scenedesmus capricornutum (fresh water algae)): > 100 mg/l
Exposure time: 72 h

dibutyltin dilaurate:

Toxicity to fish : LC50 (Fish): 3.1 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 1 - 10 mg/l
Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of

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mation

unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal information

Disposal methods

- Waste from residues : Send to a licensed waste management company.
- The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
- Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

International Regulations

UNRTDG

- UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3

IATA-DGR

- UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

- UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15: Regulatory information

Safety, health, and environmental regulations specific for the hazardous chemical

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

SECTION 16: Other information

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Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
MY PEL : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

ACGIH / TWA : 8-hour, time-weighted average
MY PEL / TWA : Eight-hour time-weighted average airborne concentration
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration

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REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

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