

PRODUCT DATA SHEET

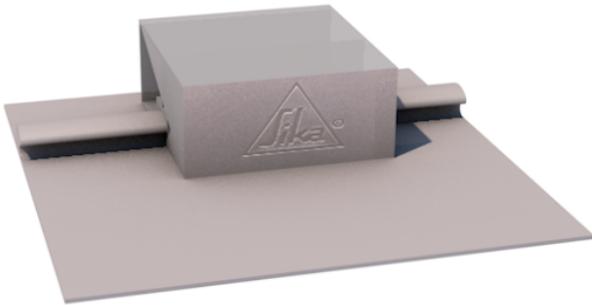
SikaRoof® Base PVC

(formerly 02-ZH_CN BASE PVC)

Universal connection point for roof mounted facilities

DESCRIPTION

SikaRoof® Base PVC is an aluminum / PVC assembly.



USES

Universal connection point for fixing without penetrating the roof membrane. (Aircon, Ducting, Machines and Equipment).

Light weight roof mounted facilities to the exposed Sarnafil® and Sikaplan® PVC roofing membrane..

CHARACTERISTICS / ADVANTAGES

- Excellent resistance to weathering, including permanent UV irradiation
- Excellent weldability
- Fast installation
- Easy and ready to use
- No penetrations to the PVC roofing membrane
- Recyclable

PRODUCT INFORMATION

Composition	Aluminium alloy and PVC								
Packaging	4 sets / box								
Appearance / Colour	<p>Aluminum connector of SikaRoof® Base PVC</p> <table border="1"> <tr> <td>Surface</td> <td>Smooth / polished with smoothed edges</td> </tr> <tr> <td>Color</td> <td>Light grey</td> </tr> </table> <p>PVC base part of SikaRoof® Base PVC</p> <table border="1"> <tr> <td>Surface</td> <td>Smooth</td> </tr> <tr> <td>Color</td> <td>White or light grey</td> </tr> </table>	Surface	Smooth / polished with smoothed edges	Color	Light grey	Surface	Smooth	Color	White or light grey
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Color	Light grey								
Surface	Smooth								
Color	White or light grey								
Shelf Life	5 years from date of production.								
Storage Conditions	SikaRoof® Base PVC must be stored indoors or under roof, in a dry location protected from direct sunlight, rain, frost and snow.								
Product Declaration	Extruded, modified polyvinyl chloride (PVC) compound / extruded aluminum								

Dimensions

	<u>Length</u>	<u>Width</u>	<u>Height</u>
Aluminum connector of SikaRoof® Base PVC	80 mm	80 mm	40 mm
PVC base part of SikaRoof® Base PVC	160 mm	150 mm	6 mm

Unit Weight

310 (± 10 %) g/set

APPLICATION INFORMATION

Ambient Air Temperature

-20 °C min. / +60 °C max.

Substrate Temperature

-30 °C min. / +60 °C max.

SYSTEM INFORMATION

System Structure

Compatible with all types of exposed Sarnafil® and Sikaplan® PVC membranes.

For usage on a single ply roofing system, the thermal insulation layer needs to have sufficient strength to transfer the compressive load to the substrate without significant deformation. In case of mineral wool insulation, a rigid cover board is recommended (according the load)

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Loading capacity is related to the substrate (roof build-up).

Roof build up with thermal insulation:

The max loading capacity for the SikaRoof® Base PVC is related to the compressive strength of the thermal insulation. The thermal insulation must have a sufficient compressive strength to carry the additional long-term point load from a single SikaRoof® Base PVC.

Roof build up without thermal insulation on concrete or plywood:

A maximum load of 200 kg is permitted. (Suitably qualified structural engineer must be responsible for the determination of the maximum admissible point load on Concrete or plywood roof build-up). Roof slope maximum 5 %.

IMPORTANT CONSIDERATIONS

For projects with roof slopes above 5 %, contact Sika technical person.

SikaRoof® Base PVC is only for point loads (downwards force) and not for uplift force

ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

APPLICATION INSTRUCTIONS

APPLICATION

Installation works must be carried out only by Sika instructed and approved roofing contractors.

Temperature limits for the installation of the SikaRoof® Base PVC:

<u>Substrate temperature</u>	<u>-40 °C min. / +60 °C max.</u>
<u>Ambient temperature</u>	<u>-20 °C min. / +60 °C max.</u>

Installation of some ancillary products, e.g. cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets.

Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

APPLICATION METHOD / TOOLS

SikaRoof® Base PVC must always be installed perpendicular to the expected shear force. The side of the welding edge has to be selected in such a way as to allow for tension forces only in the SikaRoof® Base PVC. The welding edge of the SikaRoof® Base PVC is welded to the Sarnafil® or Sikaplan® PVC membrane by electric hot air welding equipment, such as manual hot air welding guns and pressure rollers.

Recommended type of equipment: Leister Triac PID (manual welding).

The equipment is fastened to the aluminum connector of SikaRoof® Base PVC using fasteners or rivets as recommended by the equipment supplier

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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