

## PRODUCT DATA SHEET

# Sika® ViscoCrete® ACE 8529

(formerly MasterGlenium® ACE 8529)

High-range superplasticiser for precast manufacturing

### DESCRIPTION

Sika® ViscoCrete® ACE 8529 is an innovative polycarboxylic ether (PCE) based superplasticiser ideally suited for precast industry. Due to a specifically tailored formulation, this admixture shows excellent dispersion of cement at low water binder ratio. As a result, Sika® ViscoCrete® ACE 8529 provides exceptional good early strength development and maintains workability for a considerable period of time. The product also significantly improves the final strength. The formerly unrivaled combination of early strength, slump retention and final strength development allows Sika® ViscoCrete® ACE 8529 to be considered ideally for precast application under difficult condition.

It is formulated to comply with ASTM C494 for Type F admixtures and BS-EN 934-2:2001.

### USES

Sika® ViscoCrete® ACE 8529 is a liquid admixture to be added to the concrete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80 % of the total water.

### PRODUCT INFORMATION

<b>Packaging</b>	<ul style="list-style-type: none"><li>▪ 1000 L IBC tank</li><li>▪ Bulk delivery</li></ul>
<b>Shelf Life</b>	12 months from date of production
<b>Storage Conditions</b>	Store at a temperature above 5 °C and in tightly sealed original containers. If found to be frozen, thaw it and reconstitute by stirring.

## SYSTEM INFORMATION

<b>Compatibility</b>	Sika® ViscoCrete® ACE 8529 is compatible and recommended for use with viscosity modifying agents to produce SCC. Sika® ViscoCrete® ACE 8529 is not compatible with the Sikament® RB series superplasticisers.
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## APPLICATION INFORMATION

<b>Recommended Dosage</b>	The normally recommended dosage rate of Sika® ViscoCrete® ACE 8529 is 0.5–1.5 litres per 100 kg of binder. Other dosages may be used in special cases according to specific job site conditions. In this case, please consult Sika representative.
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## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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