

# PRODUCT DATA SHEET

## SikaGrout® P

### PUMPABLE NON-SHRINK CEMENTITIOUS GROUT

#### DESCRIPTION

SikaGrout® P is a pumpable shrinkage-compensated self-levelling, cementitious grouting mortar.

#### USES

SikaGrout® P is recommended for the following repairs to concrete:

- Cavities
- Gaps
- Recesses
- Honeycombs

#### CHARACTERISTICS / ADVANTAGES

- Easy to mix and apply
- High early and ultimate strengths
- Good flow characteristics
- Extended working time
- Dense and shrinkage compensated
- Non-toxic and non-corrosive
- Chloride and iron free
- Impact and vibration resistant

#### PRODUCT INFORMATION

<b>Packaging</b>	25 kg bag
<b>Appearance / Colour</b>	Grey premixed powder
<b>Shelf Life</b>	6 months from the date of production
<b>Storage Conditions</b>	Store properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Keep away from direct sunlight, rain and water.
<b>Maximum Grain Size</b>	0.4 mm

#### TECHNICAL INFORMATION

<b>Compressive Strength</b>	1 day	>25 N/mm <sup>2</sup>	(ASTM C109)
	7 days	>45 N/mm <sup>2</sup>	
	28 days	>55 N/mm <sup>2</sup>	
<b>Expansion</b>	> 0.5 % at 1 day		(ASTM C940)

#### APPLICATION INFORMATION

<b>Mixing Ratio</b>	5.5–5.8 L of water per 25 kg of grout
<b>Fresh Mortar Density</b>	~2.1 kg/l

<b>Yield</b>	SikaGrout® P	1.74 kg	25 kg	70 x 25 kg bag
	Water	0.38 L	5.5 L	380 L
	Volume mortar	1 L	14.4 L	1 m <sup>3</sup>
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<b>Ambient Air Temperature</b>	+10 °C min.			
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<b>Setting Time</b>	At temperatures below +20 °C, setting time and strength development will be slower.			
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## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

Concrete surfaces should be clean, sound and free from oil, grease, laitance and loosely adhering particles. Metal surfaces (iron and steel) should be free from scale, rust, oil and grease. All absorbent surfaces must be well saturated with clean water, but free off any surface water or puddles prior to the application of SikaGrout® P. Where prepacked aggregate technique is used, fill the voids with water applying pressure to ensure the formwork is leak proof and to saturate fully the aggregates. Drain the water out at least 1 hour prior to start of operation.

### MIXING

Place about 70–80 % of the premeasured clean water into a clean container and gradually add the whole bag of SikaGrout® P into it while continuously mixing. Add the remaining water until the desired consistency is obtained (do not add more than the recommended quantity). Mix for 2–3 minutes with a low speed drill (maximum 500 rpm).

### APPLICATION

SikaGrout® P can be placed by either manual gravity or by pump.

- Minimum thickness per pour 1–2 mm
- Maximum thickness per pour 10–15 mm

#### Manual Gravity Placement

After mixing, stir lightly with a spatula for a few seconds to release any entrapped air. The grout is then poured immediately into the prepared formwork.

#### Pump Placement

SikaGrout® P can be pumped using most types of cement grout pumps available in the market. After mixing, pour SikaGrout® P into the pump hopper through a 5 mm sieve to eliminate any lumps or debris that can jam-up the pump. Keep the hopper full while pumping as not to draw in air. Maintain a mild agitation during the pumping process.

### CURING TREATMENT

Keep the formwork in place for as long as practically possible but not less than 3 days after repair/grouting. After removal of formwork, cure SikaGrout® P with Antisol®-E curing compound or use other approved curing method.

### CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened or cured material can

only be mechanically removed.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

**Sika Kimia Sdn. Bhd.**

Lot 689, Nilai Industrial Estate, 71800 Nilai  
Negeri Sembilan D.K., Malaysia  
Phone: +606-7991762  
Fax: +606-7991980  
e-mail: [info@my.sika.com](mailto:info@my.sika.com)  
Website: [www.sika.com.my](http://www.sika.com.my)



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