

PRODUCT DATA SHEET

Sikadur[®]-43 HS Primer

Primer for Sikadur[®]-43 HS

DESCRIPTION

Sikadur[®]-43 HS Primer is a 2 parts epoxy resin primer to Sikadur[®]-43 HS

USES

Sikadur[®]-43 HS Primer is used as a primer to Sikadur[®]-43 HS.

CHARACTERISTICS / ADVANTAGES

- Easy to mix and apply
- Rapid hardening
- Shrinkage free hardening, can be applied onto dry substrates

PRODUCT INFORMATION

Composition	Epoxy resin	
Packaging	Part A	2.67 kg can
	Part B	1.33 kg can
	Part A + B	4 kg set
Shelf Life	12 months from date of production, if stored in undamaged, original sealed packaging, and if storage conditions are met.	
Storage Conditions	Store in undamaged, original sealed packaging, in cool and dry conditions, where it is protected from direct sunlight, rain and water.	
Density	~1.05 kg/l	

APPLICATION INFORMATION

Consumption	0.3–0.8 kg/m ² , depending on substrate condition
Pot Life	~35 minutes at +30 °C

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Surface must be clean and sound. It may be dry or damp, but free of standing water. Remove dust, laitance, grease, curing compounds, impregnation, waxes, foreign particles, disintegrated materials.

Concrete

Sandblast or use other approved mechanical methods.

Steel

Should be cleaned and prepared thoroughly by blast cleaning or other equivalent mechanical means to completely remove oil, grease, dirt, rust scale and foreign matter from the surface.

MIXING

Pre-mix each component. Proportion 2 part of part A to 1 part of part B into a clean pail. Mix thoroughly for 3 minutes with a paddle on low speed (400–600 rpm) drill until uniform in color. Mix only that quantity that can be used within its pot life.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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