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# SYSTEM DATA SHEET Sikafloor<sup>®</sup> MultiDur ES-14 ECC

# SMOOTH UNICOLOUR EPOXY FLOOR COVERING OVER EPOXY HYBRID SCREED

#### DESCRIPTION

Sikafloor<sup>®</sup> MultiDur ES-14 ECC is a smooth, coloured, rigid flooring system based on epoxy resins for industrial floors on damp substrates.

#### USES

Sikafloor<sup>®</sup> MultiDur ES-14 ECC may only be used by experienced professionals.

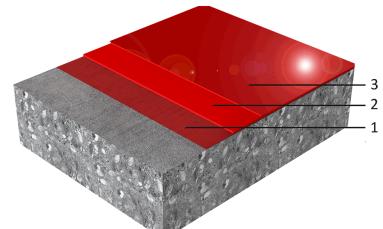
For industrial floors subject to medium and heavy traffic, such as warehouses, storage areas, car parks and laboratories.

# **CHARACTERISTICS / ADVANTAGES**

- Good mechanical resistance
- Good chemical resistance
- Medium thermal shock resistance
- Fast and easy application
- Thermal expansion properties similar to concrete
- Excellent bond to green or hardened concrete whether damp or dry
- Excellent early and final mechanical strengths
- Excellent resistance to water and oils
- For internal use
- Contains no solvents
- Will not corrode reinforcement steel

SYSTEM DATA SHEET Sikafloor® MultiDur ES-14 ECC August 2017, Version 01.01 02081190000000006 System Structure

Sikafloor<sup>®</sup> MultiDur ES-14 ECC



	Layer	Product			
	1.Primer	Sikafloor <sup>®</sup> -80 EpoCem <sup>®</sup> Primer Sikafloor <sup>®</sup> -81 EpoCem <sup>®</sup> New HC			
	2.Levelling screed				
	3.Top coat	Sikafloor®-264 HC			
Composition	Ероху				
Appearance	Smooth gloss finish				
Colour	Available in various colour shades				
Nominal Thickness	~ 2–4mm				

#### **TECHNICAL INFORMATION**

Chemical Resistance	Please refer to the chemical resistance chart of Sikafloor <sup>®</sup> - 26	
Temperature Resistance	Exposure*	Dry heat
	Permanent	+50 °C
	Short-term max. 7 d	+80 °C
	Short-term max. 12 h	+100 °C
	Short-term moist/wet heat* al (steam cleaning etc.) *No simultaneous chemical a	up to +80°C where exposure is only occasion- nd mechanical exposure.

#### **APPLICATION INFORMATION**

Consumption	Sikafloor <sup>®</sup> MultiDur E	Sikafloor® MultiDur ES-14 ECC			
	Coating System	Product	Consumption		
	1. Primer	2 x Sikafloor <sup>®</sup> -80 Epo- Cem <sup>®</sup> Primer	~ 0.3–0.5 kg/m <sup>2</sup>		
	2.Levelling screed	2.Levelling screed 1 x Sikafloor <sup>®</sup> -81 Epo- Cem <sup>®</sup> New HC			
	3.Top coat	1–2 x Sikafloor <sup>®</sup> -264 HC	~ 0.6-0.8 kg/m <sup>2</sup>		
Product Temperature	Please refer to the in	Please refer to the individual Product Data Sheet			
Ambient Air Temperature	+10 °C min. / +30 °C i	+10 °C min. / +30 °C max.			
Relative Air Humidity	80 % r.h. max.	80 % r.h. max.			
Dew Point	Beware of condensation! The substrate and uncured floor temperature must be at least 3 °C above the dew point to reduce the risk of condensation or blooming on the floor finish.				

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Substrate Temperature	+10 °C min. / +3	+10 °C min. / +30 °C max.				
Substrate Moisture Content	Can be applied on green or damp concrete, without any standing water. Although the system can be applied onto green concrete surfaces (> 24 hours), it is advised to allow at least 3 days for early shrinkage of concrete to occur in order to prevent concrete shrinkage cracks from appearing on the screed surface.					
Waiting Time / Overcoating	Before applying Sikafloor <sup>®</sup> -80 EpoCem <sup>®</sup> Primer on Sikafloor <sup>®</sup> -80 EpoCem <sup>®</sup> Primer allow:					
	Substrate temp	erature	ture Minimum		Maximum	
	+20 °C		3 hours		16 h	ours
	+30 °C		2 hours		5 hours	
	Primer allow:	Before applying Sikafloor®-81 EpoCem® New HC on Sikafloor®-80 EpoCem® Primer allow:				
		Substrate temperature Minimum		Max		imum
	+20 °C	+20 °C 3 hours		3 days		
	+30 °C		2 hours		1 day	
	Sikafloor <sup>®</sup> -81 EpoCem <sup>®</sup> New HC can be overcoated with vapour tight coat- ings when the surface humidity falls below 4%! Not earlier than :					
	Substrate Temperature		Waiting Time			
	+20°C			1 day		
	+30°C 1 day					
Applied Product Ready for Use	Temperature	Foot	Traffic	Light Traffi	с	Full Cure
	+20 °C	~ 24	hours	~ 4 days		~ 7 days
	+30 °C	~ 18 hours ~ 2 days		~ 2 days	~ 5 days	
	Note: Times are approximate and will be affected by changing ambient conditions.					

#### **PRODUCT INFORMATION**

Packaging	Please refer to the individual Product Data Sheet	
Shelf Life	Please refer to the individual Product Data Sheet	
Storage Conditions	Please refer to the individual Product Data Sheet	

## MAINTENANCE

#### CLEANING

Refer to the Method Statement Sikafloor  $\ensuremath{^{\circledast}}\xspace$  -Cleaning Regime

#### FURTHER DOCUMENTS

- Sika<sup>®</sup> Method Statement Mixing & Applications of Flooring systems
- Sika<sup>®</sup> Method Statement Evaluation and Preparation of Surfaces for Flooring systems

## IMPORTANT CONSIDERATIONS

- Always ensure good ventilation when using Sikafloor<sup>®</sup> MultiDur ES-14 ECC in a confined space to remove excess moisture.
- Freshly applied Sikafloor<sup>®</sup> MultiDur ES-14 ECC must be protected from damp, condensation and water for at least 24 hours.
- Prevent premature drying by protecting from strong wind and do not expose to direct sun light while

fresh.

- Applications under extreme conditions (high temperature and low humidity) which can cause fast drying of the products must be avoided as the product does not allow the use of curing compounds.
- Static cracks: Prefill and level with Sikadur<sup>®</sup> or Sikafloor<sup>®</sup> epoxy resin.
- Dynamic cracks (> 0.4 mm): To be assessed on site and if necessary apply a stripe coat of elastomeric material or design as a movement joint.
- For exact colour matching, ensure the Sikafloor<sup>®</sup>-264
  HC in each area is applied from the same control batch numbers.

## **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

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## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

# **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

# LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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