BUILDING TRUST

PRODUCT DATA SHEET

SikaCoat-333

Elastic and self-priming acrylic waterproofing coating

DESCRIPTION

SikaCoat-333 is an elastic, self-priming, acrylic-based liquid-applied membrane with solar-reflective properties that reduce heat absorption, helping to lower building temperatures and improve energy efficiency.

USES

Waterproofing applications:
- Flat and sloping fully exposed roof structures
- New construction and refurbishment projects
- External walls
- Roofs with numerous details such as penetrations, drains, roof lights and complex geometry

Compatible substrates:
- Concrete, mortar, and cementitious substrates.
- Brick and roof tiles
- Metal surfaces (steel, zinc, aluminum)

CHARACTERISTICS / ADVANTAGES

- High UV resistance and solar reflectivity for energy efficiency
- Eco-friendly, water-based, and non-toxic
- Bridges micro cracks and bonds well to various substrates
- Elastic waterproofing with superior coverage
- Easy application by roller, brush, or spray.

CERTIFICATES AND TEST REPORTS

- Singapore Green Label: 032-118-4436 "Environmentally Preferred Paints & Surface Coatings"

PRODUCT INFORMATION

Composition	Watery emulsion using styrene-acrylic copolymers
Packaging	▪ 4 kg pail ▪ 20 kg pail
Colour	▪ White ▪ Grey ▪ Also available in other colours upon request. (Subject to minimum order quantity)
Shelf Life	12 months from date of production
Storage Conditions	Store properly in original, unopened, undamaged sealed packaging in dry condition at temperature between +5 °C and +30 °C. Protect from direct sunlight.
Density	~1.25 kg/l
Viscosity	~29,000 cps

TECHNICAL INFORMATION

Tensile Strength	~2 MPa	(ASTM D412)
Elongation at break	~300 %	(ASTM D412)

APPLICATION INFORMATION

Consumption

For wall

Primer	SikaCoat-333 diluted with 15–20 % clean water	0.3 kg/m² (Undiluted)
First coat	SikaCoat-333	0.35 kg/m²
Second coat	SikaCoat-333	0.35 kg/m²

For roof

Primer	SikaCoat-333 diluted with 15–20 % clean water	0.3 kg/m² (Undiluted)
Top coat	SikaCoat-333	0.6 kg/m²
Second coat	SikaCoat-333	0.6 kg/m²

The consumption above are approximates and does not include wastages. For porous substrates, the consumption may be higher.

Ambient Air Temperature

+5 °C min. / +35 °C max.

Substrate Temperature

+5 °C min. / +35 °C max.

Substrate Moisture Content

< 4 % pbw
Test method: Sika®-Tramex meter, CM-measurement or oven-dry-method.
No rising moisture according to ASTM (Polyethylene-sheet)

Waiting Time / Overcoating

Minimum	2–3 hours at +25 °C
Maximum	~24 hours at +25 °C

Applied Product Ready for Use

~72 hours at +25 °C

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Protect freshly applied SikaCoat-333 from rain before it has fully cured.
- SikaCoat-333 should not be used in places where it is in permanent contact with water (water tanks, pools, swimming pool, shower area, toilets, wet kitchens, etc.) or in areas where flooding or condensation may occur.
- SikaCoat-333 is not recommended in areas with constant or very long contact with water (immersed in water for a very long period).
- A minimum of 2 coats (not inclusive of primer) must be applied as a waterproofing system.
- Do not over coat SikaCoat-333 with tile, concrete or others. SikaCoat-333 is an exposed system.
- Do not place sharp objects on floor treated with SikaCoat-333.
- Do not add extra water or other ingredients (except for priming layer, where only clean water is added)
- Cementitious substrates shall be > 28 days old prior to application of SikaCoat-333. The substrate moisture shall be < 4 %.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Substrates must be free of standing water (no puddles) clean and free of all contaminants such as dirt, oil, grease, coatings, laitance, surface treat-ments and loose friable material.
All existing coating / membrane, dust, loose and friable material must be completely removed from all surfaces before application of SikaCoat-333, and associated system products, by industrial vacuuming

equipment.
The substrate must be sound and of sufficient strength. Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
To confirm adequate surface preparation and product adhesion, carry out a trial before full application together with adhesion tests.

MIXING

Mix SikaCoat-333 (manually or with a low-revolution mixer) until it is completely homogeneous.

APPLICATION

Dilute SikaCoat-333 with 15–20 % of clean water. Stir gently until the mix is homogenous and a uniform colour is achieved. Using a short hair wool roller, brush or by airless spray, apply a layer of the diluted SikaCoat-333 onto the substrate, observing that it penetrates well in all the cracks.
After the primer has dried (> 3 hours at +30 °C), apply successive layers of SikaCoat-333 to the desired film thickness. Ensure the previous layer is completely dry before applying the next layer.

CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Kimia Sdn. Bhd.
Lot 689, Nilai Industrial Estate,
71800 Nilai, Negeri Sembilan D.K.
Malaysia
Phone: +606-7991762
e-mail: info@my.sika.com
Website: www.sika.com.my