

## SYSTEM DATA SHEET

## Sikafloor® MultiDur ET-05 AP

## TEXTURED EPOXY FLOOR COVERING

## DESCRIPTION

Sikafloor® MultiDur ET-05 AP is a slip resistant, textured, coloured, rigid flooring system based on epoxy resins with high mechanical resistance.

## USES

Sikafloor® MultiDur ET-05 AP may only be used by experienced professionals.

Sikafloor® MultiDur ET-05 AP is used as:

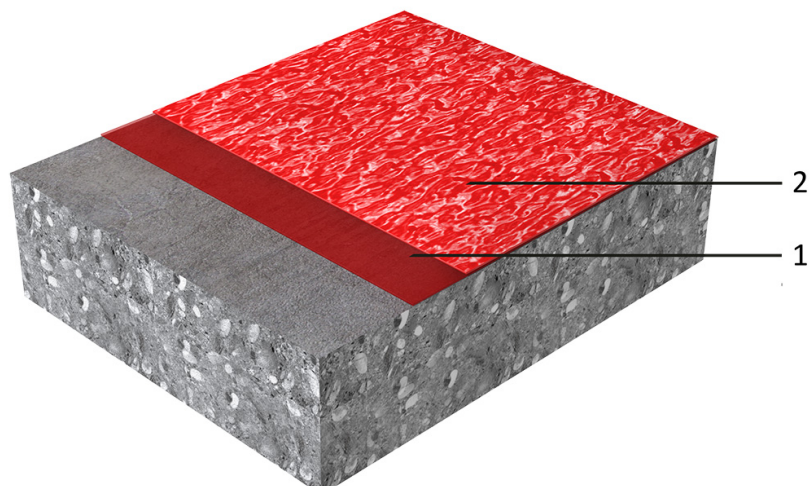
- Textured coating systems, such as multi-storey and underground car parks, maintenance hangars, and beverage and food industry.

## CHARACTERISTICS / ADVANTAGES

- Good chemical and mechanical resistance
- Good wear & abrasion resistant
- Good slip resistance
- Easy application
- Liquid proof
- Easy clean ability
- Wide range of RAL colour

## SYSTEM INFORMATION

## System Structure



## Build-up

1. Primer
2. Texture coating

## Product

- 1 × Sikafloor®-264 HC N
- 1 × Sikafloor®-264 HC N + Sika® Extender T

## Composition

Epoxy

|                          |                          |
|--------------------------|--------------------------|
| <b>Appearance</b>        | Antiskid textured finish |
| <b>Colour</b>            | Available in RAL shades  |
| <b>Minimum Thickness</b> | 0.5 mm                   |

## TECHNICAL INFORMATION

|                                    |                                                                                      |               |
|------------------------------------|--------------------------------------------------------------------------------------|---------------|
| <b>Shore D Hardness</b>            | ~76 (7 days / +23 °C)                                                                | (ASTM D 2240) |
| <b>Abrasion Resistance</b>         | ~35 mg (CS-10/1000/1000) (7 days / +23 °C)                                           | (ASTM D 4060) |
| <b>Compressive Strength</b>        | ~53 N/mm <sup>2</sup> (28 days / +23 °C, A + B : Quartz sand = 1 : 0.9)              | (EN 196-1)    |
| <b>Tensile Strength in Flexure</b> | ~20 N/mm <sup>2</sup> (28 days / +23 °C, A + B : Quartz sand = 1 : 0.9)              | (EN 196-1)    |
| <b>Chemical Resistance</b>         | Resistant to many chemicals. Contact Sika technical service for specific information |               |

## APPLICATION INFORMATION

|                            |                                                                                                                                                                                                                                                                                     |                                                   |                 |
|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|-----------------|
| Consumption                | System                                                                                                                                                                                                                                                                              | Product                                           | Consumption     |
|                            | Primer                                                                                                                                                                                                                                                                              | Sikafloor®-264 HC N                               | 0.30–0.50 kg/m² |
|                            | Texture coating                                                                                                                                                                                                                                                                     | Sikafloor®-264 HC N + 1.5–3.0 % Sika® Ex-tender T | 0.55–0.70 kg/m² |
|                            |                                                                                                                                                                                                                                                                                     |                                                   |                 |
| Product Temperature        | Please refer to the individual Product Data Sheet                                                                                                                                                                                                                                   |                                                   |                 |
| Ambient Air Temperature    | +10 °C min. / +35 °C max.                                                                                                                                                                                                                                                           |                                                   |                 |
| Relative Air Humidity      | 80 % r.h. max.                                                                                                                                                                                                                                                                      |                                                   |                 |
| Dew Point                  | Beware of condensation!<br>The substrate must be at least +3 °C above the Dew Point to reduce the risk of condensation, which may lead to adhesion failure or “blushing” on the floor finish.<br>Be aware that the substrate temperature may be lower than the ambient temperature. |                                                   |                 |
| Substrate Temperature      | +10 °C min. / +35 °C max.                                                                                                                                                                                                                                                           |                                                   |                 |
| Substrate Moisture Content | ≤ 4 % parts by weight<br>The following test methods can be used: Sika®-Tramex meter, CM-measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).                                                                                                  |                                                   |                 |
| Pot Life                   | Temperature                                                                                                                                                                                                                                                                         | Time                                              |                 |
|                            | +10°C                                                                                                                                                                                                                                                                               | 50 minutes                                        |                 |
|                            | +20°C                                                                                                                                                                                                                                                                               | 25 minutes                                        |                 |
|                            | +30°C                                                                                                                                                                                                                                                                               | 15 minutes                                        |                 |
| Waiting Time / Overcoating | Before applying Sikafloor®-264 HC N on Sikafloor®-161 HC allow:                                                                                                                                                                                                                     |                                                   |                 |
|                            | Substrate temperature                                                                                                                                                                                                                                                               | Minimum                                           | Maximum         |
|                            | +10 °C                                                                                                                                                                                                                                                                              | 24 hours                                          | 3 days          |
|                            | +20 °C                                                                                                                                                                                                                                                                              | 12 hours                                          | 2 days          |
|                            | +30 °C                                                                                                                                                                                                                                                                              | 8 hours                                           | 1 day           |

Before applying Sikafloor®-264 HC N on Sikafloor®-264 HC N allow:

| Substrate temperature | Minimum  | Maximum |
|-----------------------|----------|---------|
| +10 °C                | 30 hours | 3 days  |
| +20 °C                | 24 hours | 2 days  |
| +30 °C                | 16 hours | 1 day   |

Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

| Applied Product Ready for Use | Temperature | Foot traffic | Light traffic | Full cure |
|-------------------------------|-------------|--------------|---------------|-----------|
|                               | +10 °C      | ~72 hours    | ~6 days       | ~10 days  |
|                               | +20 °C      | ~24 hours    | ~4 days       | ~7 days   |
|                               | +30 °C      | ~18 hours    | ~2 days       | ~5 days   |

Note: Times are approximate and will be affected by changing ambient conditions.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### EQUIPMENT

Sikafloor®-264 HC N & Sika Extender T must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equivalent equipment. For the preparation of mortars use a forced action mixer of rotating pan, paddle or trough type. Free fall mixers should not be used.

### SUBSTRATE QUALITY

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 1.5 N/mm<sup>2</sup>.
- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc. If in doubt apply a test area first.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling can be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.
- The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

## SUBSTRATE PREPARATION

Concrete substrates must be prepared mechanically using abrasive blast cleaning and/or grinding to remove cement laitance and achieve an open textured surface.

High spots must be removed by grinding. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

## MIXING

### Primer

1. Prior to mixing all parts, mix separately Part A (resin) using an electric single paddle mixer (300 - 400 rpm) or other similar equipment. Mix liquid and all the coloured pigment until a uniform colour / mix has been achieved.
2. Add Part B (hardener) to Part A and mix Part A + B continuously for 2–3 minutes until a uniformly coloured mix has been achieved.
3. To ensure thorough mixing pour materials into another clean container and mix again for ~1 minute to achieve a smooth consistent mix. Excessive mixing must be avoided to minimise air entrainment.
4. During the final mixing stage, scrape down the sides and bottom of the mixing container with a straight edge trowel or spatula at least once to ensure complete mixing. Mix full units only. Total mixing time ~3 minutes.
5. Free fall mixers should not be used.

Note: Part A (resin) and coloured pigment can be mixed a day earlier.

## Texture Coating

1. Prior to mixing all parts, mix separately Part A (resin) using an electric single paddle mixer (300 - 400 rpm) or other similar equipment. Mix liquid and all the coloured pigment until a uniform colour / mix has been achieved. Then add Sika® Extender T and mix for ~1 minute until a uniform mix is achieved.
2. Add Part B (hardener) to Part A and mix Part A + B continuously for 2–3 minutes until a uniformly coloured mix has been achieved.
3. To ensure thorough mixing pour materials into another clean container and mix again for ~1 minute to achieve a smooth consistent mix. Excessive mixing must be avoided to minimise air entrainment.
4. During the final mixing stage, scrape down the sides and bottom of the mixing container with a straight edge trowel or spatula at least once to ensure complete mixing. Mix full units only. Total mixing time ~4 minutes.
5. Free fall mixers should not be used.

Note: Part A (resin) and coloured pigment can be mixed a day earlier.

## APPLICATION

Prior to application, confirm substrate moisture content, relative air humidity and dew point. If > 4 % pbw moisture content, Sikafloor® EpoCem® may be applied as a TMB (temporary moisture barrier) system. Contact Sika Technical Service for more information.

### Primer

Make sure that a continuous, pore free coat covers the substrate. If necessary, apply two priming coats. For overcoating time refer to the latest Product Data Sheet. Apply Sikafloor®-264 HC N by brush, roller or squeegee. Preferred application is by using a squeegee and then back rolling crosswise.

### Levelling

Rough surfaces must be levelled using Sikafloor®-161 HC levelling mortar (refer to the latest Product Data Sheet). For overcoating time of Sikafloor®-161 HC, refer to the latest Product Data Sheet.

### Texture coating

Sikafloor®-264 HC N + Sika® Extender T coating can be laid using a pin rake, notch trowel and back roll (crosswise) with a foam type textured roller. In large areas, change the textured roller when inconsistencies (eg. flat texture), uneven areas and roller marks are observed.

## CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C or suitable solvent immediately after use. Hardened and/or cured material can only be removed mechanically.

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### System Data Sheet

Sikafloor® MultiDur ET-05 AP  
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## MAINTENANCE

### CLEANING

All spillages must be removed immediately!  
To maintain the appearance of the floor after application, regularly clean the floor using methods such as dust mopping, wet mopping, scrubber drying, wet scrubbing and wet vacuuming etc. with suitable detergents and waxes. Refer to the guideline "Cleaning & Maintenance of Sikafloor Systems".

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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