Revision Date: 04.03.2020

Version 2.1

SDS Number: 00000043403

SECTION 1: Identification of the hazardous chemical and of the supplier

Product name	[:] Icosit [®] KC 340/45 Part B
	: 000000043403 : liquid

Recommended use of the chemical and restrictions on use

Product use	:	Polyurethane coating
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Manufacturer or supplier's details

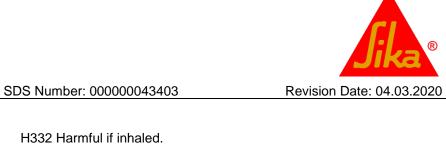
Company	: Sika Kimia Sdn. Bhd. Lot 689 Nilai Industrial Estate 71800 Nilai
Telephone	: +60 6799 1762
Telefax	: +60 6799 1980
E-mail address	: EHS@my.sika.com
Emergency telephone number	: -
Contact point	:

SECTION 2: Hazards identification

Classification of the hazardous chemical			
Acute toxicity (Inhalation)	: Category 4		
Skin corrosion/irritation	: Category 2		
Serious eye damage/eye irritation	: Category 2		
Respiratory sensitisation	: Category 1		
Skin sensitisation	: Category 1		
Carcinogenicity	: Category 2		
Specific target organ toxicity - single exposure	: Category 3 (Respiratory system)		
Specific target organ toxicity - repeated exposure	: Category 2		
Label elements			
Hazard pictograms			
Signal word	: Danger		
Hazard statements	 H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. 		

Version 2.1

Icosit[®] KC 340/45 Part B



	 H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	 Prevention: P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. P280 Wear protective gloves/ eye protection/ face protection. P281 Use personal protective equipment as required. P285 In case of inadequate ventilation wear respiratory protection. Response: P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Other hazards which do not result in classification

None known.

SECTION 3: Composition and information of the ingredients of the hazardous chemical

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 30 - < 60
Diphenylmethanediisocyanate, isomeres and	9016-87-9	>= 20 - < 30
homologues		
1,3-Butanediol, polymer with 1,1'-	155662-82-1	>= 10 - < 20
methylenebis[isocyanatobenzene], 2,2'-		
oxybis[ethanol] and 1,2-propanediol		
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	>= 10 - < 20

SECTION 4: First aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	If symptoms persist, call a physician. Immediately flush eye(s) with plenty of water. Remove contact lenses.
If swallowed	 Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. Clean mouth with water and drink afterwards plenty of water. Do not give milk or alcoholic beverages.

Version 2.1

Icosit[®] KC 340/45 Part B



	Never give anything by mouth to an unconscious person.
	Obtain medical attention.
Most important symptoms	: irritant effects
and effects, both acute and	sensitising effects
delayed	Asthmatic appearance
-	Cough
	Respiratory disorder
	Allergic reactions
	Excessive lachrymation
	Headache
	Dermatitis
	See Section 11 for more detailed information on health effect
	and symptoms.
	Causes skin irritation.
	May cause an allergic skin reaction.
	Causes serious eye irritation.
	Harmful if inhaled.
	May cause allergy or asthma symptoms or breathing
	difficulties if inhaled.
	May cause respiratory irritation.
	Suspected of causing cancer.
	May cause damage to organs through prolonged or repeate
Notes to physician	exposure. : Treat symptomatically.

SDS Number: 000000043403

SECTION 5: Firefighting measures

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Physicochemical hazards ar	ising from the chemical
Hazardous combustion products	: No hazardous combustion products are known

Special protective equipment	:	In the event of fire, wear self-contained breathing apparatus.
for firefighters Specific extinguishing	:	Standard procedure for chemical fires.
methods		

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SAFETY DATA SHEET

Icosit[®] KC 340/45 Part B

Version 2.1



SECTION 7: Handling and storage

Handling

Precautions for safe handling	g	
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products
Storago		

Storage

Conditions for safe storage, including any incompatibilities

Conditions for safe storage	 Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
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SECTION 8: Exposure controls and personal protection

Control parameters

Components	CAS-No.	Value type	Control	Basis
		(Form of	parameters /	
		exposure)	Permissible	
			concentration	
4,4'-methylenediphenyl	101-68-8	TWA	0.005 ppm	MY PEL
diisocyanate			0.051 mg/m3	
		TWA	0.005 ppm	ACGIH
o-(p-isocyanatobenzyl)phenyl	5873-54-1	TWA	0.005 ppm	MY PEL
isocyanate			0.051 mg/m3	
isocyanate Individual protection measure				

Eye/face protection	: Safety eyewear complying with an approved standard should
	be used when a risk assessment indicates this is necessary.
Skin protection	: Choose body protection in relation to its type, to the
-	concentration and amount of dangerous substances, and to
	the specific work-place.
Hand protection	: Chemical-resistant, impervious gloves complying with an
'	

Version 2.1	SDS Number: 000000043403	Revision Date: 04.03.2020
	approved standard should be worn a chemical products if a risk assessme	
Respiratory protection	 necessary. Use respiratory protection unless add ventilation is provided or exposure as that exposures are within recommend The filter class for the respirator mus maximum expected contaminant con 	sessment demonstrates ded exposure guidelines. t be suitable for the
Hygiene measures	 (gas/vapour/aerosol/particulates) tha handling the product. If this concentra contained breathing apparatus must Handle in accordance with good indu 	t may arise when ation is exceeded, self- be used.
	practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the	e end of workday.

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SECTION 9: Physical and chemical properties

Appearance Colour Odour Odour Threshold	:	liquid brown slight No data available
pH Melting point/range / Freezing point	:	Not applicable No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C (214 °F) Method: closed cup
Evaporation rate	:	No data available
Flammability	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapour pressure	:	0.01 hPa (0.01 mmHg)
Relative vapour density	:	No data available
Density	:	ca. 1.2 g/cm3 (20 °C (68 °F) ())
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-	:	No data available
octanol/water Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available



Version 2.1	SDS Number: 000000043403	Revision Date: 04.03.202
Viscosity Viscosity, dynamic	: No data available	
Viscosity, kinematic	: > 20.5 mm2/s (40 °C)	
Explosive properties	: No data available	
Molecular weight	: No data available	

SECTION 10: Stability and reactivity

Reactivity Chemical stability Possibility of hazardous	 No dangerous reaction known under conditions of normal use. The product is chemically stable. No hazards to be specially mentioned. 	
reactions		
Conditions to avoid	: No data available	
Incompatible materials	: No data available	
No decomposition if stored and applied as directed.		

SECTION 11: Toxicological information

Information on likely routes of : None known. exposure

Acute toxicity

Harmful if inhaled.

Components:

4,4'-methylenediphenyl di	isocyanate:
Acute inhalation toxicity	: Acute toxicity estimate: 1.5 mg/l Test atmosphere: dust/mist Method: Expert judgement

Diphenylmethanediisocyanate, isomeres and homologues:

Acute oral toxicity	: LD50 Oral (Rat): > 10,000 mg/kg
Acute inhalation toxicity	 Acute toxicity estimate: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement Assessment: The component/mixture is moderately toxic after short term inhalation.
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 9,400 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Version 2.1



Germ cell mutagenicity Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

Ecotoxicity

Components: DiphenyImethanediisocyanate, Toxicity to fish	, isomeres and homologues: LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l Exposure time: 96 h
Toxicity to algae :	EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l Exposure time: 72 h
Persistence and degradability No data available	
Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects	
Product: Additional ecological : information	There is no data available for this product.

SECTION 13: Disposal information

Disposal methods	
Waste from residues	 Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SAFETY DATA SHEET

Icosit[®] KC 340/45 Part B

Version 2.1



SECTION 14: Transport information

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

Safety, health, and environmental regulations specific for the hazardous chemical

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000. International Chemical Weapons Convention (CWC) : Not applicable Schedules of Toxic Chemicals and Precursors

SECTION 16: Other information

Date format

: dd.mm.yyyy

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !